

# The Bennett Law Firm

## *Client Update*

Trusted Advisor to Management for Over 50 Years  
Labor Relations ~ Employment Law ~ Business Litigation  
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December 22, 2015

Dear Friends:

Each year during the Holiday Season, we take time to reflect on the challenges and accomplishments we have experienced during the year, as well as those of our families, friends, clients, and community. We also understand that, as busy and chaotic as all our lives sometimes get, we are truly fortunate for what we have, and recognize that our problems can pale beside many of those less fortunate than we are. As a member of the International Society of Primerus Law Firms, we engage in community service to aid in meeting those challenges.

Each year, we have striven to satisfy both the desire to thank you for your support, as well as our wish to help important programs and organizations that strive to make a difference. In addition to our efforts to provide community service locally, this year we are proud to also support Fortify, a non-profit organization that is providing iron-fortified foods to West Africa, where iron deficiency anemia is the leading cause of death for women and girls during childbirth. Fortify is a U.S. based 501(c)(3) corporation dedicated to using the power of the marketplace to provide food-based solutions to reduce iron deficiency anemia and other micronutrient deficiencies in developing countries, with a mission of reducing the incidence of maternal deaths during childbirth. Fortify was launched based on the business school thesis of a friend of our firm who returned to school and recently received her graduate degree from the University of Chicago. The altruistic goals of Fortify also include ensuring that its research and formulation results of iron-fortified foods are presented publicly and are made available to any entity, without restrictions. Fortify has launched an Indiegogo campaign (<http://igg.me/at/FortifyAfrica>) to supplement its traditional fundraising efforts to meet its funding goals for the coming year. We are proud to aid Fortify's efforts in this commendable undertaking to help women and girls survive childbirth in Africa by adding iron to everyday foods.

We appreciate our continuing relationship with you, and thank you for the opportunity to

work with you. We offer our very best wishes for a happy, healthy, and successful 2016.

**THE BENNETT LAW FIRM, P.A.**

**PETER BENNETT    RICK FINBERG    JOANNE SIMONELLI**